

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
31 March 2005 (31.03.2005)

PCT

(10) International Publication Number
WO 2005/028458 A1

(51) International Patent Classification⁷: **C07D 281/16**,
295/18

(21) International Application Number:
PCT/FI2004/000560

(22) International Filing Date:
23 September 2004 (23.09.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/504,981 23 September 2003 (23.09.2003) US

(71) Applicant (for all designated States except US):
FERMION OY [FI/FI]; Koivu-Mankkaan tie 6 A,
FI-02200 Espoo (FI).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **RUMMAKKO**, Petteri [FI/FI]; Hämäläistentie 11 C 7, FI-02780 Espoo (FI).
HUHTA, Soini [FI/FI]; Nuotiotie 11, FI-02600 Espoo (FI).
GRUMANN, Arne [DE/FI]; Siestankuja 13 A, FI-02700
Kauniainen (FI).

(74) Agent: **ORION CORPORATION ORION PHARMA**;
Legal Affairs and Intellectual Property Rights, P.O.Box 65,
FI-02101 Espoo (FI).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

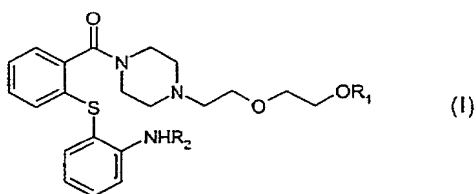
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: PREPARATION OF QUETIAPINE



(57) Abstract: The present invention discloses a process for the preparation of quetiapine, which comprises the ring closure of a compound of the formula shown below, as well as novel intermediates in the process.